



STANDARD BOX INSTALLATION INSTRUCTIONS VARIOUS MODELS

Please read before beginning

- Stainless steel hardware may bind together when tightening—It is recommended that you apply an anti-seize assembly lubricant to the threads of each bolt before assembly

Required tools

- Standard wrench set
- Philips head screwdriver
- Electric drill
- ¼" Drill bit



Included hardware

Quantity

- | | |
|---|---|
| • 70008- 1/4-20 Nut with nylon locking insert | 3 |
| • 70009- 1/4 ID x 5/8 OD Washer, Stainless steel | 3 |
| • 70038- 1/4-20 x 2 3/4" Philips head countersink cap screw | 3 |
| • 70039- 1/4" Fender Washer Stainless steel | 3 |
| • 70040- 1/4 ID Countersink washer | 3 |

Assembly instructions

- Fold the mounting tabs in the bottom of the box down at 90 degrees
- Place the box on the swing arm loop so the tabs are against the pipe
- Drill a ¼" hole through the tab & pipe in the 3 places indicated by the hole in the tab. Fasten each bolt as you drill the hole to prevent the box from moving
 - If possible drill a hole through the box and vertical pipe in the upper right hand corner as you face the back of the van
- Fasten the box to the vertical swing arm pipe (see picture below)
 - The ¼" bolts should go through the counter sunk washer then the pipe
 - On the other side of the pipe put the regular washer on then the ¼" Nylock Nut

