



(Front Bumper) INSTALLATION INSTRUCTIONS

03-06 Dodge Sprinter

Please read before beginning

- *Stainless steel hardware may bind together when tightening—It is recommended that you apply an anti-seize assembly lubricant to the threads of each bolt before assembly*
- *This installation requires two people*

Required tools

- Standard wrench set
- Leveling tool



Included hardware

Quantity

- Mounting hardware
 - 70102 – Bolt Hex Head M8-12 5x65 no shoulder 6
 - 70101 – Nut, Hex, M8 – 125 Grade 10.9 6
 - 70020 – 5/16 washer SS 6
 - 10111 – Washer, Splitlock 5/16, zinc 6

Installation Instructions

REMOVAL OF STOCK BUMPER:

1. Remove 2 bolts from behind license plate. (See photo A).
2. Remove 2 plastic clips located inward from steps on each side.
3. Carefully slide bumper forward and away from vehicle.
4. Remove steps.

INSTALLATION OF ALUMINESS BUMPER:

5. Carefully slide bumper on and attach with 2 supplied bolts.
6. Align bumper in center of vehicle with equal gaps on both sides as well as equal space between top of bumper and bottom trim of van. Tighten bolts enough to hold bumper from moving.
7. Hold supplied brackets in place as shown in photo B and mark back plate of bumper to be drilled. Double check that bumper is sitting level (not tilting forward or backwards).
8. Remove bumper, then drill marked bracket holes and bolt brackets loosely to bumper.
9. Re-install bumper and align per step 6. Tighten front bolts.

10. Tighten bracket bolts, then drill thru frame and install and tighten bracket to frame bolts.

