



9402 WHEATLANDS CT #A  
SANTEE, CA 92071  
619-449-9930

## 2003-07.5 Chevy Silverado Front Bumper Installation Instructions

### Hardware:

- 300033- Mounting Brackets (1 Driver & 1 Passenger)
- 400503.4- Keys, Tool Box Lock Set
- 70034- 1/2-13 Nylock Nuts Grade 8 (12)
- 70036- 1/2-13 x 1 1/2 Hex Bolt Grade 8 (12)
- WASHER, 1/2" x 1 1/4" Washers (24)
- FARE LEAD COVER (1)
  - 70008- 1/4-20 Nylock Nuts SS (2)
  - 70039- 1/4 x 7/8 Fender Washer SS (4)
  - 70060- 1/4-20 x 1" Button Head Bolt SS (2)



### NOTES:

The hardware is mostly Stainless Steel and will bind to the nut if you do not put some kind of lubricant on the threads (wax, never cease, etc.)

### Installation Procedure:

1. Remove Stock Bumper
  - a. There are six bolts to remove (15mm socket) and two to loosen (see pictures below).
  - b. Keep the stock bolts since you will be re-using some of them.

Remove bolt on top of frame (not shown in picture). This bolt will be re-used

Remove

Loosen

Remove





2. Attach bumper brackets to the frame
  - a. Re-use the stock bolts on the top
  - b. Use the 1/2" bolts, washers and nuts supplied
  - c. Tighten these bolts down secure.

Replace stock bolt  
from stock bumper  
on top



1/2" bolts, washers  
and nuts.



3. Attach bumper to brackets:
  - a. Hold the bumper up so the holes on the back of the bumper align with the holes in the brackets.
  - b. It is easiest to bolt through the holes toward the outside first because both sides (nut and bolt) can be tightened down by one person.
  - c. Snug one bolt on each side so the bumper is held in place but it can still be moved for alignment.
  - d. Align bumper.
  - e. Install all bolts and tighten down bolts.