



9402 WHEATLANDS CT #A  
SANTEE, CA 92071  
619-449-9930

## 2008-12 Chevy Truck Front Bumper Installation Instructions

### Hardware:

- Mounting Brackets (2)
- 400503.4- Keys, Tool Box Lock Set
- 70034- 1/2 -13" Nylock Nuts Grade 8 (8)
- 70036- 1/2 -13" x 1 1/2 Hex Bolt Grade 8 (8)
- 70035-WASHER, 1/2" x 1 1/4" Washers Zinc (16)
- FARE LEAD COVER (1)
  - 70008- 1/4-20 Nylock Nuts SS (2)
  - 70039- 1/4 x 7/8 Fender Washer SS (4)
  - 70060- 1/4-20 x 1" Button Head Bolt SS (2)



### NOTES:

The hardware is mostly Stainless Steel and will bind to the nut if you do not put some kind of lubricant on the threads (wax, never cease, etc.)

### Installation Procedure:

1. Remove Stock Bumper and plastic air shield
  - a. Set long mounting bolts aside for Aluminess Bumper
2. Attach Steel Mounts to Frame Horns
  - a. Snug the long stock bolts through frame horns.
3. Attach Bumper To Mounts:
  - a. Push the 1 1/2" x 1/2" bolts through the 8 mounting holes on the bumper through the Mounts. Snug loosely
4. Check straightness and tighten down bolts.

