



9402 WHEATLANDS CT #A
SANTEE, CA 92071
619-449-9930

2008-2009 FORD F-SERIES SUPER DUTY FRONT BUMPER INSTALLATION INSTRUCTIONS

Hardware:

- MOUNTING HARDWARE
 - 70034 - 1/2-13 Nylock Nuts SS (12)
 - 70035 - 1/2 Washer F/W STL Znc (.09 Thickness) (24)
 - 70036 - 1/2-13 x 1 1/2" Hex Bolt Grade 8 (12)

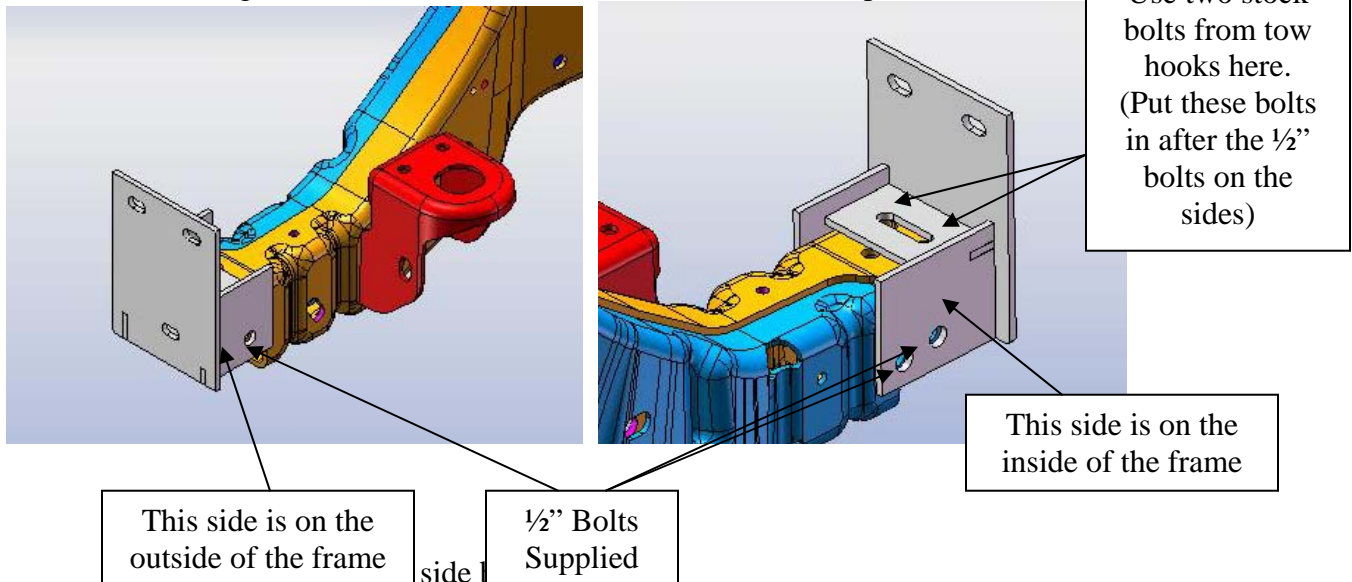
Installation Procedure:

1. Remove the stock bumper and tow hooks so that the truck looks like the picture below.



2. Bolt on the mounting brackets:

- a. Align **driver side** bracket on frame as shown in the pictures below.





- c. Tighten down hardware on all brackets
3. Attach bumper to mounting brackets:
 - a. Hold bumper up in position and put bolt through the bumper and bracket.
 - i. Start by putting one bolt on each side (each bolt should have a washer between both the head and the bumper and the nut and the frame).
 1. One of the holes on the bumper that is furthest away from the frame is the easiest one to start with since both the bolt and the nut can be tightened by one person.
 2. Snug the two bolts down so the bumper is held in place but can be moved for alignment.
 - ii. Align the bumper so that it is level, even on driver and passenger side, and has about 1/2" gap between the top of the bumper and the body of the truck (this gap is necessary since the body of the truck and the frame will move somewhat independent from each other).
 - b. Insert the rest of the bolts that attach the bumper to the mounting brackets (6 total bolts).
 - c. Tighten down all bolts.
4. You may want to remove or trim the rubber flap hanging down behind the bumper.



Rubber Flap