



Aluminess Products Inc  
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## **(Rear Bumper) INSTALLATION INSTRUCTIONS** **01-04, Toyota, Tacoma**

### **Please read before beginning**

- *Stainless steel hardware may bind together when tightening—It is recommended that you apply an anti-seize assembly lubricant to the threads of each bolt before assembly*
- *This installation requires two people*

### **Required tools**

- Standard wrench set
- Leveling tool



### **Included hardware**

### **Quantity**

- Mounting hardware
  - 70036 - 1/2-13 x 1 1/2" Hex Bolt Grade 8 2
  - 70034 - 1/2-13 Nylock Nuts SS 2
  - 70035 - 1/2 Washer F/W STL Znc (.09 Thickness) 4

### **Installation Instructions**

- Remove stock bumper
  - Be sure to disconnect any wiring that is attached to the bumper.
    - License plate light
    - Trailer hook-up
    - Etc.



Remove



- Slide Factory Mounting Bracket into openings into bumper and use provided 1/2" (70036) Hardware to fasten.

