



9402 WHEATLANDS CT #A
SANTEE, CA 92071
619-449-9930

2005-2010 TACOMA REAR BUMPER AFTERMARKET TOW HITCH
(with brush guard)
INSTALLATION INSTRUCTIONS

HARDWARE:

- 400503.4 - Keys, Tool Box Lock Set
- 70036 - 1/2-13 x 1 1/2" Hex Bolt Grade 8 (6)
- 70035 - 1/2 Washer F/W STL Znc (.09 Thickness) (12)
- 70034 - 1/2-13 Nylock Nuts SS (6)
- BRACKET, Driver (1)
- BRACKET, Passenger (1)

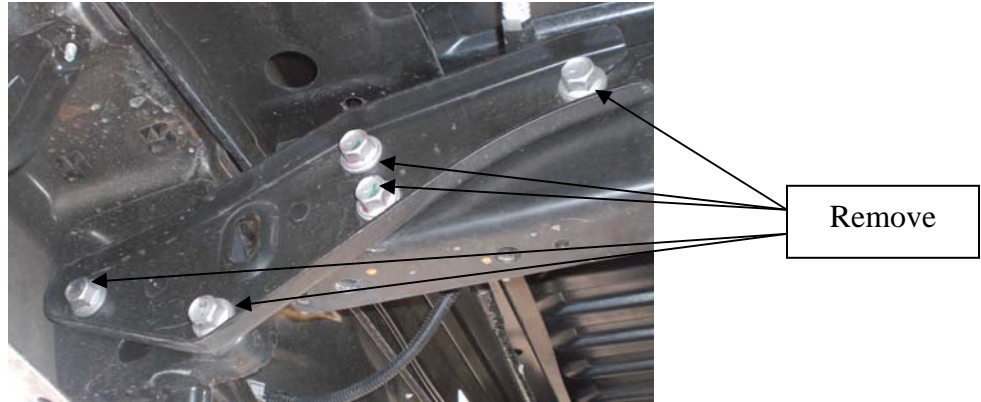


NOTES:

The hardware is mostly Stainless Steel and will bind to the nut if you do not put some kind of lubricant on the threads (wax, never cease, etc.)

This procedure requires 2 people.

- Remove stock bumper
 - Be sure to disconnect any wiring that is attached to the bumper.
 - License plate light
 - Trailer hook-up
 - Etc.
 - Removing the bolts designated in the picture below.
 - Save the bolts as some will be re-used



- Mount the brackets as shown below.
 - Driver's side is on the left and passenger's side is on the right.
 - Use the stock bolts that were removed when removing the stock bumper to mount the brackets.



- Install the Aluminess Bumper.
 - Use the 1/2" hardware supplied by aluminess to bolt the bumper to brackets.
 - The holes are slotted on the bumper and the brackets, so snug one bolt on each side so that the bumper will stay in place but still allow you to move it around.
 - Adjust bumper so that it is centered left to right and is at the desired height (when the tailgate is open it may hit the top of the bumper if the bumper is adjusted too high).
 - Tighten all six 1/2" bolts down firmly.