



9402 WHEATLANDS CT #A
SANTEE, CA 92071
619-449-9930

2007-12 Toyota Tundra Rear Bumper Installation Instructions

Hardware:

- 70115- M8-1.25 x 40mm Stainless Bolt 4
- 70029- 3/8-16 x 1.25 Stainless Bolt 2
- 70028- 3/8 ID Stainless Flat Washer 4
- 70020- 5/16 ID Stainless Flat Washer 4
- 70027- 3/8 ID 1/8" thick S.S. Washer 2
- 70024- 3/4" -16 Nylock Nut 2
- 400503.4 - Keys, Tool Box Lock Set

NOTES:

Some of the hardware is Stainless Steel and will bind to the nut if you do not put some kind of lubricant on the threads (wax, never cease, etc.)

1. Remove Stock Bumper

Remove the 6 bolts that go through the top of the factory bumper and hold the bumper to the hitch.

Retain the 2 center bolts as they will be used to install the Aluminess Bumper.

2. Installation of Aluminess front bumper.

A) Set the Aluminess bumper on the hitch and line it up until it is center.

B) Loosely install the 4 M8-1.25x40mm bolts with washers in the outside 4 holes.

C) Loosely install the factory center bolts in the 2 center holes located in the tool box of the rear bumper

D) Tighten each bolt making sure that the bumper does not move from center as you tighten them.

E) Place the 2 rubber steak bead clamps in the 2 rearmost steak pockets.

F) Place 1 3/8-16 bolt through the stainless strap and into the hole on the rubber block. Place the other end of the strap on the bumper and use another 3/8-16 bolt to secure the strap to the bumper. Tighten the bolt going through the rubber block until it is snug and the rubber block cannot escape.