

JERRY CAN BOX AND RAILS INSTRUCTIONS

Please Read before beginning

- *Stainless steel hardware may bind together when tightening—It is recommended that you apply an anti-seize assembly lubricant to the threads of each bolt before assembly*
- *This installation requires two people*

Required Tools

- Standard Wrench Set
- Leveling tool
- 1/4" Drill Bit



Included hardware

Quantity

- | | |
|--|----|
| • Bolt on Rails 20-1/2" x 15-1/8" x 3" | 1 |
| • 70011 - Hex Head Bolt 1/4" - 20 x 3/4" | 4 |
| • 70008 - 1/4" - 20 Nut with nylon locking insert | 8 |
| • 70009 - 1/4" x 5/8" Washer SS (.03" thick) | 12 |
| • 70038 - 1/4" -20 x 2 3/4" Bolt Flt Soc Cap Phillips SS | 4 |
| • 70040 - 1/4" Washer Countersunk Fin SS | 4 |
| • 70039 - 1/4" Fender washer SS | 4 |
| • Anti-seize packet, 2g | 1 |

Installation Instructions Box

1. Center the Jerry Can Box on the swing arm.
2. Drill four - 1/4" holes through the box and swing arm (before drilling read the drilling tips and notes below).
 - Two of the holes should be drilled through the bottom of the box (**see Figure 1 for location**).
 - The other two holes should be drilled through the back of the box and the swing arm tubing (also seen in Figure 1).
 - *Note: for Chevy/GMC the hole should be centered on the downward 45° pipe.*
3. Using the provided 1/4" - 20 x 2-3/4" bolts along with the countersunk washers, 1/4" washer, and 1/4" - 20 nylock nut. Fasten the box to the arm.

onto the box.

- *Note: You are now ready to install the rails*

Drilling tips and notes:

- *It is helpful to center punch the spot where you are going to drill so the drill bit does not wander off the pipe.*
- *It is best to drill through the pipe first, into the box.*
- *Place a bolt in each hole as you finish drilling it to help keep the box from moving.*

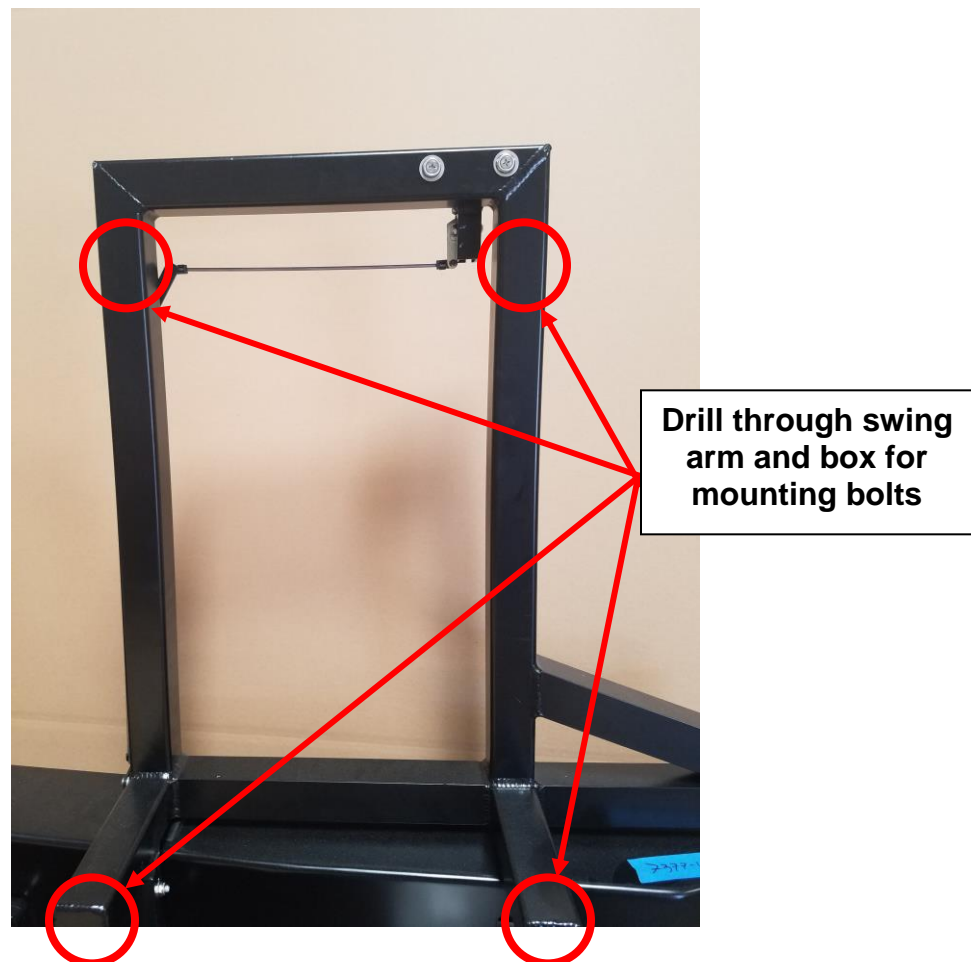


Figure 1. Drill and bolt locations for mounting box

Installation Instructions Rails

1. Place the Bolt on Railing system on top of the box making sure it is centered.
2. Using a ¼" drill bit, drill two holes on each side using the provided guide holes on the rail system (**See Figure 2**)
3. Using the supplied ¼" bolt, washer and nylock nut. Fasten the railing to the box.

