



Toyota Tacoma INSTALLATION INSTRUCTIONS

Toyota Tacoma 01-04 FB

Please read before beginning

- *Stainless steel hardware may bind together when tightening—It is recommended that you apply an anti-seize assembly lubricant to the threads of each bolt before assembly*
- *This installation requires two people*

Required tools

- Standard wrench set
- Leveling tool



Included hardware

Quantity

- Mounting hardware
 - 70092 - M12 x 1.25 x 40mm Hex Bolts 6
 - 70035 – Washers Flat ½” Zinc 6
 - 70106 - Lock Washers Washer, split lock, ½” ID Zinc Plated 6
- Fairlead hardware
 - 70023 – Bolt, Hex Head, SS, 5/16 -18 x 1-1/2” 2
 - 70008 –Nut, Nylock, SS, ¼-20 2
 - 70009 – Washer, Flat, SS, ¼ ID x 5/8 OD (.03” thick) 2
 - 70039 – Washer, Fender, SS, ¼ ID x 7/8 OD 2
 - 70019 – Nut Nylock SS 5/16 – 18 2
 - 70060 – Bolt button head socket cap SS ¼” 20x1” 2

Installation Instructions

1. Pull the 2 clips from lower plastics where the crossbar mounts
2. Unclip Light harness from lights and remove lights.
3. Unbolt the 4 factory bolts at crossbar bracket (14mm) Have someone hold bumper for removal.
4. Pull the 2 10mm nuts on passenger and driver side wheel well
5. Remove the 4 12mm nuts holding crossbar
6. Remove the 3 nuts holding the skidplate (12mm)
7. Remove the 2 bolts holding the skid plate mount crossbar.
8. Remove the 4 bolts where factory tow hooks mount (17mm)
9. Remove tow hooks on bottom of frame
10. Remove the extension bars from the frame
11. Install the Aluminess Bumper using the 6 metric bolts supplied with one lock washer and one thick flat washer per bolt. Two bolts go into the stock tow hook holes on the bottom of the frame. Two remaining bolts attach straight in





from the front. (If your bumper is set up to re-use the stock lights then re-use the screw to attach the light to the Aluminess Bumper).



Turn signal mounted using original light screw.
Slide light in from the front of the bumper.