



Aluminess Products Inc  
9402 Wheatlands Ct. #A  
Santee, CA 92071  
619-449-9930

## **(Rear Bumper) INSTALLATION INSTRUCTIONS** **Chevy Silverado 2007-2013**

### **Please read before beginning**

- *Stainless steel hardware may bind together when tightening—It is recommended that you apply an anti-seize assembly lubricant to the threads of each bolt before assembly*
- *This installation requires two people*

### **Required tools**

- Standard wrench set
- Leveling tool
- Drill  $\frac{1}{4}$ " and  $\frac{5}{16}$ "

### **Included hardware**

### **Quantity**

- |   |   |
|---|---|
| • 70080 $\frac{1}{2}$ " x 2" Grade 8 bolt                         | 2 |
| • 70035 Washer, $\frac{1}{2}$ " grade 8                           | 4 |
| • 70033 $\frac{1}{2}$ " Grade 8 Nylock Nut                        | 2 |
| • 70029 $\frac{3}{8}$ "-16 x 1 $\frac{1}{4}$ " Stainless Hex bolt | 2 |
| • 70028 Washer $\frac{3}{8}$ Stainless Steel                      | 4 |
| • 70024 $\frac{3}{8}$ -16 Stainless Steel Nylock Nut              | 2 |
| • STRAP CHEVY SILVERADO SUPPORT STRAPS                            | 2 |

### **Installation Instructions**

1. Remove your factory rear bumper and retain all of the hardware.
2. There is a plate with 2 studs on each side of the bumper going through the frame, 2 bolts going through the bottom of the hitch, and 2 smaller bolts forward and above the stud plate that need to be removed before the bumper can be taken off
3. Once the bumper has been taken off set the Aluminess Bumper in place using the hitch to help hold it up.
4. You should be able to use the stud plate to install the Aluminess bumper through the frame. *There is a possibility that the holes will need to be slotted since this is the first bumper made for this truck.* Once the bumper is set in place, lower the tailgate to make sure it does not interfere with the bumper.
5. Once the bumper is mounted to the frame, use the holes in the bottom of the hitch as a pilot to drill through the Aluminess Bumper. Use the supplied  $\frac{1}{2}$ " hardware to mount the bumper to the hitch.



6. With the bumper mounted to the truck you can now install the supplied stainless steel straps. These straps are very important and must be installed on the bumper.
7. To install the straps, open the tailgate and find the post that the tailgate latch grabs onto. Use a sharpy to mark where this post is located. There is up and down adjustment on this post for the tailgate latch and the post must be put in the same spot for the tailgate to latch properly
8. Caution: The plate behind the post can fall down. If this happens you will need to remove the tail light to retrieve it.
9. with the strap bolted in behind the tailgate latch post, line the other end of the strap up with the swing arm support blade on the bumper.
10. Using the strap as a guide, drill a 3/8" hole through the swing arm support blade.
11. Use the supplied 3/8" hardware to install the support strap.
12. Repeat this process on the other side.
13. Your Aluminess bumper is now installed and can have it's accessories mounted to it.