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New EXPEDITION KIT INSTALLATION INSTRUCTIONS

Please read before beginning

Stainless steel hardware may bind together when tightening—It is recommended that you apply an anti-seize assembly lubricant to the threads of each bolt before assembly

Included hardware

- Expedition Mount (1)
- 400515 - Shovel, Expedition Kit (1)
- 400516 - Axe, Expedition Kit (1)
- 400517 - Lock, Expedition Kit – (1)

- 70060- 1/4-20 x 1" Button Head SS (2)
- 70039 - 1/4 x 7/8" Washer SS Fender (4)
- 70008 - 1/4-20 Nylock Nuts SS (2)

Assembly instructions

1. Put axe and shovel in the expedition mount
2. Hold entire unit up to the box and align as desired
 - a. Level the rack
 - b. Be aware of anything above the box that the axe or shovel may interfere with.
3. Mark the center of one of the top two holes
4. Set expedition kit down
5. Drill a 1/4" where marked
6. Remove the shovel and axe from the expedition mount
7. Put expedition kit back in place and insert a 1/4-20 x 1" bolt through the expedition kit and hole
8. Fasten the bolt with a 1/4" washer and 1/4-20 nylock nut on the inside of the box
9. Mark other top hole (again be sure that the expedition mount is level)
10. Drill 1/4" hole where marked
11. Insert a 1/4-20 x 1" bolt through the expedition kit and hole and fasten the bolt with a 1/4" washer and 1/4-20 nylock nut on the inside of the box
12. Mark bottom holes
13. Repeat steps 10 & 11
14. Re-insert the shovel and axe and secure with lock

