

## **DODGE PROMASTER LADDER INSTALLATION INSTRUCTIONS**

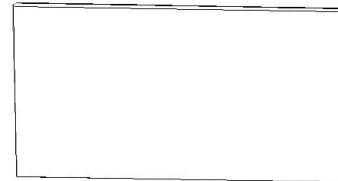
### **Please read before beginning**

- *Stainless steel hardware may bind together when tightening—It is recommended that you apply an anti-seize assembly lubricant to the threads of each bolt before assembly*



### **Included Hardware:**

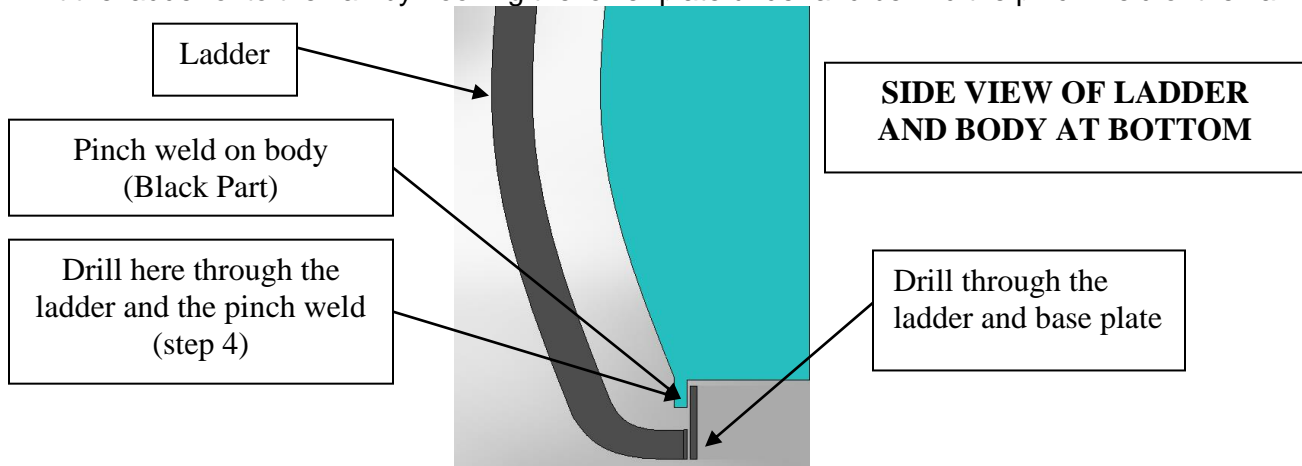
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|---|---|
| • 70014 - 1/4-20 x 1" Button Head Allen Bolt SS | 4 |
| • 70009 - 1/4 x 5/8 Washer SS (.03" Thick)      | 8 |
| • 70008 - 1/4-20 Nylock Nuts SS                 | 4 |
| • Pinch Weld Extension Plate                    | 1 |
| • Antiseize Packet, 2g                          | 1 |



Pinch Weld Extension  
Plate 3" x 15"

### **Installation Instruction:**

1. Fit the ladder onto the van by hooking the lower plate under and behind the pinch weld of the van.



2. Fastening the top of the ladder:
  - a. Using the pipe clamps with the 1/4" x 1 1/2" socket cap screw, fasten down the clamps, but do not tighten down all the way.
3. Use a clamp or two to hold the lower plate tight against the pinch weld.
4. Due to different heights in roof racks a pinch weld extension plate may be required. If it is, mount the extension plate in using the same method as below.
5. Drill 2 - 1/4" holes through the bottom plate and pinch weld.
6. Insert the 1/4"-20 x 1 1/4" button head bolt, with 1/4" washers through the drilled holes and tighten down with 1/4"-20 Nylock Nuts.
7. Tighten bolts on the top brackets.
8. Check that all hardware is tight.



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