

# REMOVABLE CROSSBAR INSTALLATION INSTRUCTIONS

## ALL VEHICLES – FRONT BUMPER

### Please read before beginning

- *Stainless Steel nuts and bolts may bind permanently together if installed incorrectly; to avoid this it is recommended to apply a small amount of lubricant to bolt threads before installing (wax, never cease, etc.)*

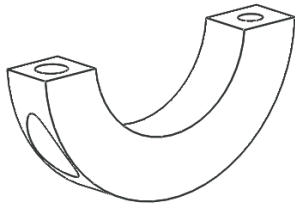


### Included Hardware

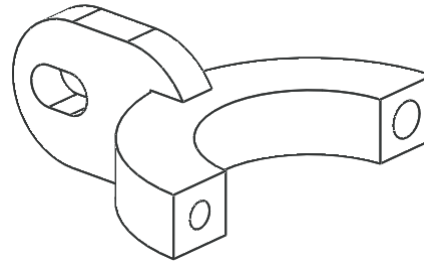
### Quantity

- |   |   |
|---|---|
| • 70072 – 3/8-16 X 1 1/2" Hex Head Bolts, Stainless Steel | 2 |
| • 70028 – 3/8" x 7/8" Washer, Stainless Steel             | 4 |
| • 70024 – 3/8-16 Nylock Nut, Stainless Steel              | 2 |
| • 70260 – 5/16-18 x 3/4" Socket Head Cap Screw            | 4 |

### Included Parts/Subassemblies



x2  
**Crossbar Clamp  
 Part A**



x2  
**Crossbar Clamp  
 Part B**

### Installation Instructions

1. First, bolt the pipe clamps onto the left and right side front bumper brush guards using (4) 5/16-18 socket head cap screws as shown (**Figure 1**). Roughly align the cross bar to see where you want it to sit on the bumper before tightening the pipe clamps down.
2. Next, bolt the crossbar to the clamp tabs using the 3/8" hardware, as shown (**Figure 2**).
3. Tighten everything down with a ratchet wrench or impact gun. Check bolt fitment after 100 miles of driving.



**Figure 1.** Pipe clamps bolted to brush guard.



**Figure 2.** Crossbar bolted to pipe clamp tabs.



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