

# Modular Roof Rack Installation Instructions

P/N 210553: 2007+ Mercedes Sprinter Touring Style Upgrade Kit

## Before you begin:

- Read all instructions carefully before beginning installation/assembly.
- This Touring Style Upgrade kit is intended to be installed in conjunction with the Aluminess Modular Roof Rack (PN 210300). The installation of this product will be easier during initial assembly of the roof rack, but can be done after installation onto the vehicle (rack must be temporarily un-bolted from track).
- Installation requires two or more people to install the roof rack on top of the vehicle.
- Factory or aftermarket roof tracks must be installed prior to this installation.
- Do NOT block rear vent holes – see installation warning.



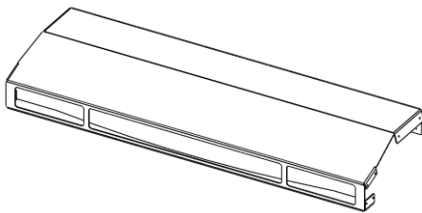
## Required Tools:

- T25 Torx Hex
- 7/16" wrench

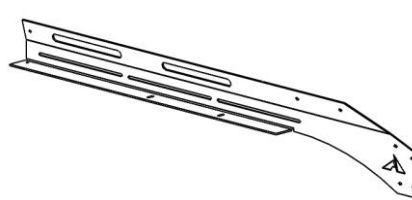
## Included Hardware:

<b>P/N</b>	<b>Description</b>	<b>Quantity</b>
70433	Pan Head Bolt, #10-32 x 3/4", Nylon Patch	20
70005	Washer, #10 ID	20
70723	Carriage Bolt, 1/4"-20 x 5/8", SS	4
70008	Nylon-locking nut, 1/4"-20	8
70009	Washer, 1/4" ID x 5/8" OD	4
70039	Washer, Fender, 1/4" ID x 1" OD	4
70246	Anti-Seize Packet	1

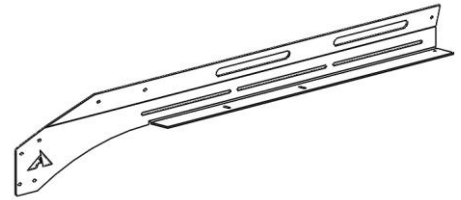
## Additional Parts:



**PN 301245**– MRR, Air Dam, Touring Style **(1X)**



**PN 301246.1** – MRR, Side Rail, Touring Style, DRIVER **(1X)**



**PN 301246.2** - MRR, Side Rail, Touring Style, PASSENGER **(1X)**

### Roof Rack Assembly:

1. Reference the full installation instructions for the modular roof rack (PN 210300) for a step-by-step assembly procedure. These instructions are for the *supplemental touring style upgrade kit only*.
2. During assembly and before installing the modular roof rack onto the vehicle, replace the front two side rails and air dam for the touring style upgrade using the following procedure.
3. Use the corresponding touring style front side rails during the side rail assembly as shown in Figure 1. Use the provided #10-32 x 3/8" bolts and washers to combine the front, middle, and rear sections with the side rail brackets, for both the driver and passenger side.

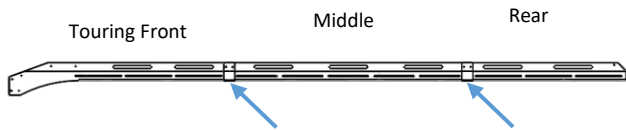


Figure 1: Side Bracket Locations (Driver's Side Shown)

4. The separately provided mounting brackets can be installed onto the side rail assembly using the 1/4"-20 x 5/8" carriage bolts, nuts, and 5/8" OD washers as shown in Figure 2. No additional mounting brackets have been provided in this kit; however new hardware has been provided for the front mount location of the touring style side rails for replacement purposes.

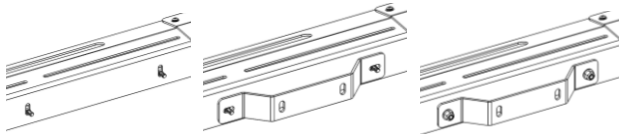


Figure 2: Assembly of Mounting Brackets

5. Install the pre-assembled side rails onto the flooring panels using the #10-32 x 3/8" bolts into all *available* threaded holes through the lower slot on the side rails as shown in Figure 3.

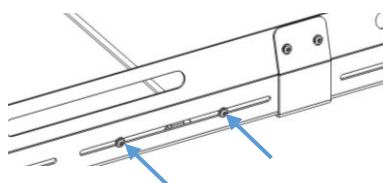


Figure 3: Side Rail Attachment

- NOTE: not all fastener locations will be available (some may be covered by side rails).
6. Slide the Front Air Dam into position at the front and secure with provided #10 hardware as shown in Figures 4 & 5. Start with attaching the air dam through the front of the flooring (Figure 4), then attach the air dam to the side rails (Figure 5).

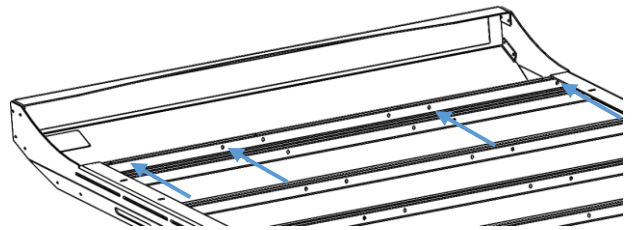


Figure 4: Attachment of Air Dam to Flooring

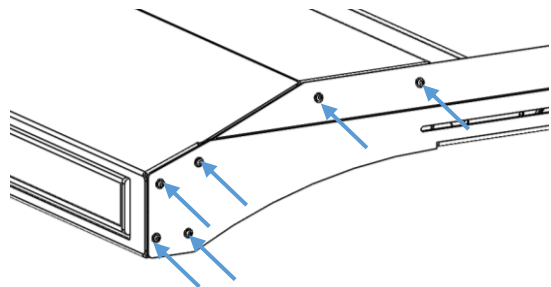


Figure 5: Attachment of Air Dam to Side Rail (Driver's Side Shown)

7. **WARNING:** Failure to install any of the front-most bolts (Figure 5) may VOID the warranty.
8. Install LED light bar as desired into the pre-cut slot at the front of the air dam. Access to mounting locations and wiring routing will be easier before installation onto the vehicle.
9. Complete the roof rack assembly and installation using the separately provided instructions.
10. **WARNING:** Do not block the rear vents – this may result in increased vibration of air dam.

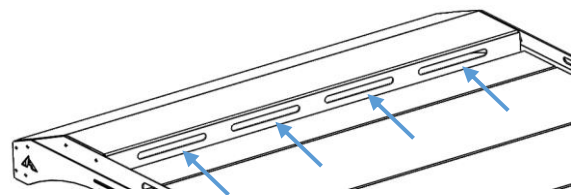


Figure 6: Rear Vents on Air Dam

11. Your modular roof rack has now been upgraded! Enjoy!



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