

Dodge Promaster Roof Rack

INSTALLATION INSTRUCTIONS

Please read before beginning

- *Stainless steel hardware may bind together when tightening—It is recommended that you apply an anti-seize assembly lubricant to the threads of each bolt before assembly*
- *This installation requires two people*



Required tools

- Standard wrench set

Included hardware

Quantity

- | | |
|--|-------------------------|
| • Stainless Roof Rack Bracket | 6-8 Depending on length |
| • Aluminum Channel | 6-8 Depending on length |
| • Rubber mounting pad | 2 Per Foot |
| • 70148 – 5/16 Stainless Carriage Bolt | 2 Per Leg |
| • 70020 – 5/16 Stainless Washer | 2 Per Leg |
| • 70019 – 5/16 Stainless Nylock Nut | 2 Per Leg |
| • Antiseize Packet, 2g | 1 |

Installation Instructions

1. Start by putting sliding the rubber mounting pad over each peg on the roof
2. Once the rubber mounting pads are in place, put 2 carriage bolts through the bottom of each stainless bracket and slide them over each peg on the roof.
3. Put the aluminum channel over the carriage bolts with the 2 legs of the channel sitting on the roof of the vehicle.
4. Set the roof rack down on the aluminum channel. You will have a slight bit of adjustment to get the rack to sit in the exact spot that you would like.
5. Tighten the 5/16” hardware to lock the roof rack to the roof of the vehicle.
 - a. Do not over tighten. This can be seen if the stainless steel bracket begins to warp into a “U” shape.