

## **INSTALLATION INSTRUCTION** **(Ford Transit Surf Pole)**

### **Please read before beginning**

- *Stainless steel hardware may bind together when tightening—It is recommended that you apply an anti-seize assembly lubricant to the threads of each bolt before assembly*
- *This installation requires two people*



### **Required tools**

- Standard wrench set
- Drill 1/4" bit
- Vise Grips or clamp

### **Included hardware**

### **Quantity**

- |   |    |
|---|----|
| • Flat Mounting Plate                           | 1  |
| • 70014 - 1/4-20 x 1" Button Head Allen Bolt SS | 5  |
| • 70009 - 1/4 x 5/8 Washer SS (.03" Thick)      | 10 |
| • 70008 - 1/4-20 Nylock Nuts SS                 | 5  |
| • 70099 - 1/4-20 X 1 1/2" SOC CAP Screw         | 2  |
| • Anti-seize Packet, 2g                         | 1  |

### **Installation Instructions**

1. An Aluminess Roof Rack is required to mount a surf pole to your vehicle.
2. Once your roof rack is installed, locate where you want your surf pole to be mounted. It can be installed anywhere between the rear wheel and the driver door.
3. Loosely fasten the pipe clamps to your roof rack in the spot you would like your surf pole.
4. You will now need to remove the plastic trim that is located at the bottom of your van. They are held in with clips so start and one end and gently start popping them off the vehicle.





5. With the plastic trim removed from the vehicle you will have access to the vehicle pinch weld.
6. Mount the supplied flat mounting plate to the vehicle pinch weld with (3) of the button head stainless bolts. It is helpful to use some vise grips or a clamp to hold the mounting plate in the correct location while drilling.
7. Rotate the surf pole to make sure it lines up with the flat mounting plate.
8. If everything looks like it lines up then you can reinstall the plastic trim.
9. You can now use the remaining (2) button head bolts to mount the surf pole to the mounting plate.
10. Tighten all of the hardware on the roof rack and at the mounting plate.

