



## **(Paddle Board Pole) INSTALLATION INSTRUCTIONS** **Ford Van**

### **Please read before beginning**

- *Stainless steel hardware may bind together when tightening—It is recommended that you apply an anti-seize assembly lubricant to the threads of each bolt before assembly*
- *This installation requires two people*

### **Required tools**

- Standard wrench set
- Leveling tool
- Drill 1/4" and 5/16"



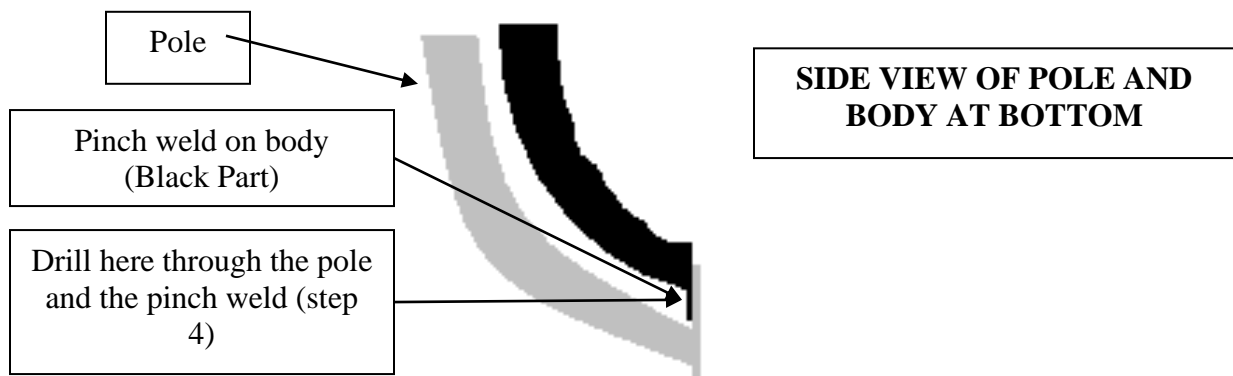
### **Included hardware**

### **Quantity (Per Pole)**

- |  |   |
|--|---|
| • 70014 - Button Head Cap Screw, SS, 1/4-20 x 1 1/4" | 2 |
| • 70009 - 1/4 x 5/8 Washer SS (.03" Thick)           | 4 |
| • 70008 - 1/4-20 Nylock Nuts SS                      | 2 |
| • Clips, Ladder Ford Van                             | 1 |
| ○ 70009 - 1/4 x 5/8 Washer SS (.03" Thick)           | 2 |
| ○ 70008 - 1/4-20 Nylock Nuts SS                      | 2 |
| ○ 70003 - 8-32 x 1/2" Bolt P-Pan MS SS               | 2 |
| • Anti-seize Packet, 2g                              | 1 |
| •  |   |

### **Installation Instructions**

1. Fit the single pole onto the van by hooking the lower plate under and behind the pinch weld of the van.



2. Fastening the top of the pole:
  - a. Make sure the Phillips head screws are fully backed out first.
  - b. Make sure the pole is positioned where you want it since once the top brackets are on the van it is hard to move the pole.
  - c. Press the two separate brackets on top of pole onto the drip rail.
    - i. Tighten down the Phillips head screws.



3. Use a clamp or two to hold the lower plate tight against the pinch weld.
4. Drill 2 - 1/4" holes through the bottom plate and pinch weld.
5. Insert the 1/4"-20 x 1 1/4" button heads, with 1/4" washers through the drilled holes and fasten with 1/4"-20 Nylock Nuts.
6. Tighten nuts on the top brackets.
7. Check that all hardware is tight.